

## Example 1: Detecting Parametric Test Freezes

### Finding the Issue

An Optimal+ real-time parametric freeze rule detects a “frozen” test where similar values are being reported for a sequence of parts.

### Performing the Analysis

After receiving the alert, the product and test engineer view the lot’s trend chart in the Optimal+ solution’s portal where the freeze is clearly visible. Since this is a quality issue with potential test escapes, the lot is retested.

